

Date: Thursday, 16/10/2008 4:35:39 PM  
User: Julie Dawson

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42665	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Part Number</b> : D2127251125
<b>Prsht Rev.</b> : NC	<b>Drawing Number</b> : D212-725-1
<b>First Issue</b> : 16/10/2008 <b>Type</b> : PURCHASED PARTS	<b>Project Number</b> : N/A
<b>Previous Run</b> : 42662	<b>Drawing Revision</b> :
<b>Written By</b> :	<b>Material</b> : N/A
<b>Checked &amp; Approved By</b> : <u>Julie Dawson</u>	<b>Due Date</b> : 23/10/2008
<b>Comment</b> :	<b>Qty:</b> 1 <b>Um:</b> Each

**Additional Product**

Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



**Comment:** PURCHASING  
Issue P/O: 7396 to Eagle Copters  
"Assembly of D212-725-1-125 with Dart IPP D212-725-1-125"  
Send a copy of this IPP

**OCT 29 2008**

2.0 D2127251125 Bracket



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
**BRACKET**

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



**Comment:** Sub-Contracting OUTSIDE SERVICES

**EAGLE**  
Pick:Qty Part Number Description Batch  
1 D212-725-1-125 bracket 4645211  
Attach serviceable tags

**OCT 29 2008**

2- EAGLE  
Fabricate/Pick the following parts in accordance with:  
D212-725-1-125 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:35:39 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42665

Part Number: D2127251125

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*AS*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



*AS*

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



*N/A AS*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*OK 16/10/08*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*U 08.11.03*

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.31**

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

Duplicate squawk. Refer to 1.62

1.31 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.32**

Discrepancy:

Fabricate D212-725-1-125, Bracket for Dart Aerospace.

Resolution:

D212-725-1-125, Bracket fabricated IAW D212-725-1 Dwg Pg. 41. Material AISI304 .040 Batch No. 66150.

1.32 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.33**

Discrepancy:

Fabricate D212-725-1-127, Gusset for Dart Aerospace.

Resolution:

D212-725-1-127, Gusset fabricated IAW D212-725-1 Dwg Pg. 41. Material AISI 304 .040 Batch No. 66150

1.33 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.34**

Discrepancy:

Fabricate D212-725-1-129, Gusset for Dart Aerospace.

Resolution:

D212-725-1-129, Gusset fabricated IAW D212-725-1 Dwg Pg. 41. Material AISI304 .040 Batch No. 66150.

1.34 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.35**

Discrepancy:

Fabricate D212-725-1-149, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-149, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 50. Material 2024 T3 .040 Batch No. 0921.

1.35 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

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## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42665	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251125
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 16/10/2008 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42662	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>Julie Dawson 08.10.16</u>	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-125 with Dart IPP D212-725-1-125"

Send a copy of this IPP

C208/10/20 @

2.0	D2127251125	Bracket
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-125 bracket \_\_\_\_\_

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-125 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42665

Part Number: D2127251125

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42665	
Estimate Number : 13228	
P.O. Number :	
This Issue : 16/10/2008 S.O. No. :	Part Number : D2127251125
Prsht Rev. : NC	Drawing Number : D212-725-1
First Issue : 16/10/2008 Type : PURCHASED PARTS	Project Number : N/A
Previous Run : 42662	Drawing Revision :
Written By :	Material : N/A
Checked & Approved By : <u>Julie Dawson</u>	Due Date : 23/10/2008
Comment :	Qty: 1 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-125 with Dart IPP D212-725-1-125"

Send a copy of this IPP

OCT 29 2008

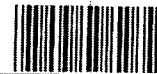
2.0	D2127251125	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-125 bracket 4645211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

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Drawing Name: 212 DETAIL PARTS

Job Number: 42665

Part Number: D2127251125

Job Number:



Seq. #:

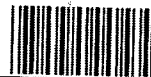
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Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

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